



# ALPHA MARINE



## ALPHA-MARINE GmbH



TÜVRheinland®  
**CERT**  
ISO 9001

*Ownership of the **Alpha-Marine GmbH** is 100% German participation.*

*The main activity of the **Alpha-Marine GmbH** is the production of welding structures with mechanical processing with application in marine, life saving boats and rafts for all types of marine crafts and offshore branches (platforms for extraction of gas and oil, generators for wind energy), metal structures of scissor or telescopic lifting platforms, tail lift for trucks, metal pallet for transportation of gas bottles and construction tackles.*

*The company is part of the:*

- **German-Bulgarian Chamber of Industry and Commerce;**
- **Association of Bulgarian exporters.**



**Alpha Marine GmbH** is a modern company which was founded in 2012 and is situated in Gorna Malina (30 km from Sofia, Bulgaria). **Alpha Marine GmbH** covers an area of **90 000 m<sup>2</sup>**, Our production facilities are housed in insulated halls with in **10 000 m<sup>2</sup>** area. We also have a **2000 m<sup>2</sup>** covered warehouse and a **3000 m<sup>2</sup>** outdoor warehouse, as well as **2000 m<sup>2</sup>** auxiliary and administrative buildings.



**Alpha Marine GmbH** is powered by two independent 20 kV power lines.

Our partners and main clients are:

- **Global Davit GmbH** Germany;
- **M.D.O. (Maritime Design Office) B.V.** The Netherlands.

The implemented and functioning quality management system, machinery, the controlled process of manufacture and highly qualified personnel are guarantee for European and global level of the quality of the manufactured items.

**Alpha Marine GmbH** has a developed Quality management system in compliance with **EN ISO 9001:2008**. The system is established, implemented and certified by **TÜV Rheinland**.

Production of company, technological capabilities and product range is certified by **Germanischer Lloyd, Bureau Veritas, Det Norske Veritas** and **American Bureau of Shipping**.

- Certificate **ISO 9001:2008** by **TÜV Rheinland**
- Inspection of a welding shop **DIN EN ISO 3834-2** by **TÜV Rheinland**
- Certificate of conformity of the factory production control **EN 1090** by **TÜV Rheinland**
- Recognition Service provider to manufacturers **American Bureau of Shipping**
- Factory Acceptance from **Det Norske Veritas**
- Recognition from **Bureau Veritas**
- Approval for welding **Germanischer Lloyd**
- Welding certificate **Germanischer Lloyd**



*In the **Alpha-Marine GmbH** are used a variety of metalworking operations such as:*

- Gas-oxygen cutting with CNC, plasma cutting and guillotine cutting;*
- Bending – with Bending Press and Four Rollers Bending Machine;*
- Different types of machining with machining centers, coordinate milling machines, drilling and boring machines, turning and boring lathes, milling machines, grinding machines and other;*
- Manual and robotic welding in gas shielded environment;*
- Shot blasting in an automatic shot blasting chamber;*
- Painting, coating and metallization;*
- Assembling works and adjustments.*

***Alpha-Marine GmbH** carries out following methods of control:*

- Ultrasonic testing of all incoming materials;*
- Ultrasonic testing, magnetic powder testing and penetrant testing of the welds during manufacture;*
- Quality control of the coating and complete quality control of the finished products.*

*Our partners for NDT are:*

- **Multitest** Varna;*
- **Controltest** Sofia.*



ALPHA-MARINE GmbH

# Alpha-Marine GmbH

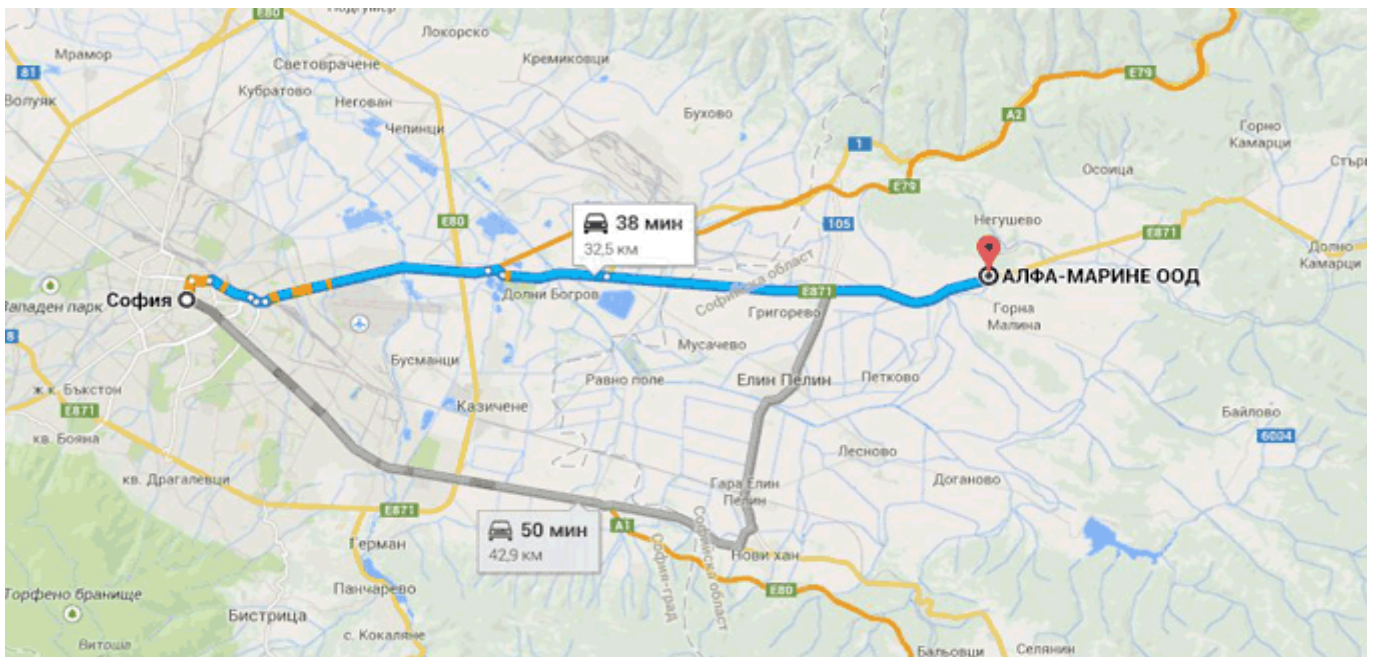
2131, Gorna Malina, Industrialzone, Bulgaria

Tel: **+359 7152 9090**

Fax: **+359 7152 9095**

E-mail: **office@alpha-marine.bg**

Website: **www.alpha-marine.bg**



Vice manager:

*M.Eng.* **Jordan Jordanov**

Tel: **+359 7152 9091**

Fax: **+359 7152 9095**

E-mail: **jjordanov@alpha-marine.bg**